



TapOne

*Multi
Tapper*

「MADE IN
FINLAND」



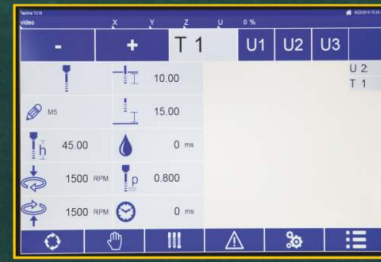
COASTONE



MultiTapper MT1212 chipping operation against rigid anvil.



TapOne 1212 tapping with air blow.



MultiTapper MT1212 touch screen control.



TapOne 1212. Big parts, small parts, micro jointed parts.



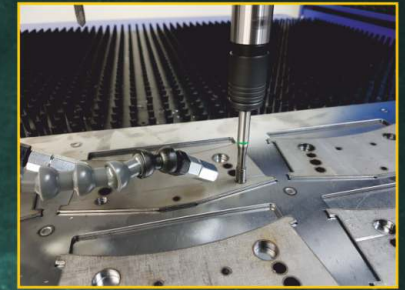
TapOne 1212. Tapping with speed and guaranteed accuracy.



TapOne 1212. Positioning with clamps.



MultiTapper MT1212 for tapping and counter sinking.



TapOne 1212. Parts silent on brush table.



TapOne

T1212/1220

TAPPING machine



TapOne is equipped with 3 tapping heads up to max M10.

TapOne is bridge type machine where tapping heads are moving on 3-axis bridge to get maximum speed for your tapping operations and enable easy and fast loading of work parts.

Small parts.....big parts.....micro jointed parts.....you name it.

TapOne complete all you tapping needs.....with high speed and guaranteed accuracy.

TapOne can be programmed by its own TapOne control or can be integrated by postprocessor to your existing CAM software.

Multi Tapper

MT1212/1220

MULTITAPPER

MultiTapper is efficient and accurate way to complete your threads and counter sinks with high accuracy and speed without operating mistakes.

MultiTapper is bridge type machine with rigid die anvil with combination of tapping and counter sink machining.

MultiTapper complete all you tapping needs with high speed and guaranteed accuracy.

MultiTapper is efficient investment to avoid hustle and problems with manual tapping and counter sinking.

Solve your problems and human errors of manual tapping. Solution is MultiTapper.

MultiTapper can be programmed by its own TapOne control or can be integrated by postprocessor to your existing CAM software.



Technical data	MultiTapper MT1212	MultiTapper MT1220	TapOne T1212	TapOne T1220
Thread size	M3 — M10	M3 - M10	M3 — M10	M3 - M10
Counter sink/drill tool shaft D, mm	1 - 10	1 - 10	n/a	n/a
Number of spindles	3 as standard, 4th as option	3 as standard, 4th as option	3	3
Spindle types	2 tapping + 1 countersink as standard	2 tapping + 1 countersink as standard	3 tapping	3 tapping
Lubrication	Micro lubrication for each spindle	Micro lubrication for each spindle	Micro lubrication for each spindle	Micro lubrication for each spindle
Working area, mm	1250 x 1250	2000 x 1250	1250 x 1250	2000 x 1250
Max work piece weight, kg	50	80	50	80
Max work piece thickness, mm	12	12	12	12
X-axis positioning speed, mm/s	660	660	660	660
Y-axis positioning speed, mm/s	1000	1000	1000	1000
Standard spindle speed, RPM	1500	1500	1500	1500
Optional spindle speed for drilling, RPM	3000	3000	n/a	n/a
Positioning accuracy, mm	± 0.07	± 0.1	±0.15	±0.15
Z axis stroke, mm	150	150	130	130
Required air pressure, bar	6	6	6	6
Nominal power, kW	2,5	2,5	2,5	2,5
Machine weight, kg	1500	2300	1300	1600
Machine dimensions, mm	2550 x 2400	4050 x 2400	2270 x 2020	3020 x 2020
Control	TapOne TC15	TapOne TC15	TapOne TC15	TapOne TC15
Programming	Numerical input/ punching press CAM	Numerical input/ punching press CAM	Numerical input/ punching press CAM	Numerical input/ punching press CAM



TapOne 1212. Big parts, small parts, micro jointed parts.



MultiTapper MT1212 for tapping and chipping operations.

MADE IN FINLAND



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*MultiTapper MT1212
counter sink operation.*



*TapOne 1212. Silent
tapping on brush table.*

